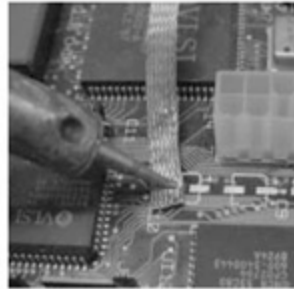


Stencil Quik

User Instructions



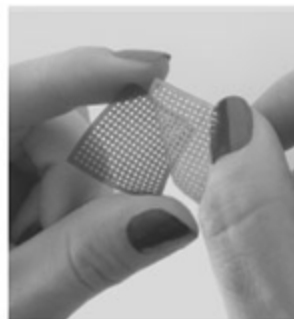
1. Remove part.



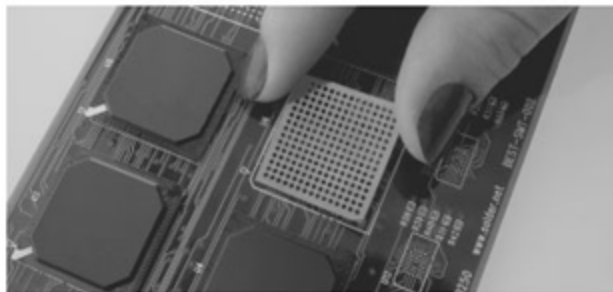
2. Dress site by wicking off residual solder with solder wick or de-soldering tool.



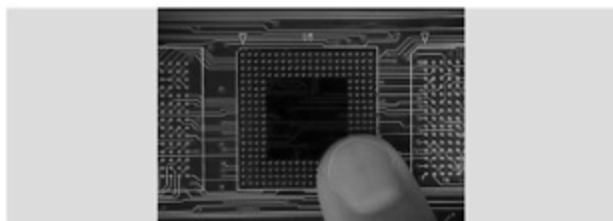
3. Clean site.



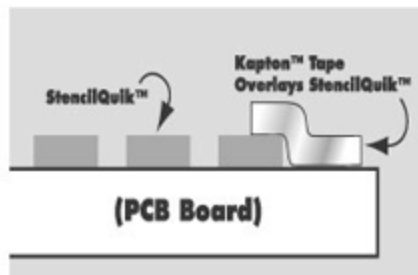
4. Remove release liner from back of SolderQuik™ stencil.



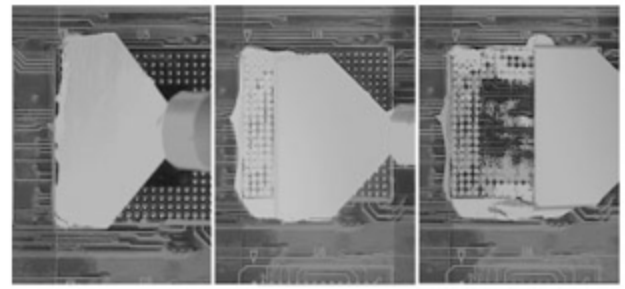
5. Align StencilQuik™ by positioning the diagonally opposite corner apertures over the corresponding pads. **NOTE:** Ensure that the pads are centered in the apertures.



6. Place the StencilQuik™ on the board applying pressure to the stencil to activate the adhesive. **NOTE:** Do not apply pressure until satisfied with alignment.



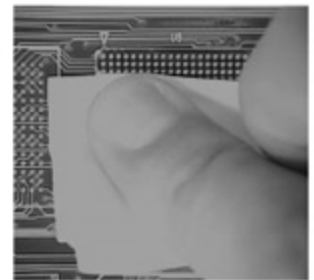
7. Tape off the area around the periphery of the part site with Kapton™ tape. **NOTE:** Ensure that the tape overlaps the outside edge of the StencilQuik™.



8. Squeegee solder paste across the top of the StencilQuik™ making sure all of the apertures are filled.



9. Remove the masking tape applied to the periphery of the reworked area applied in step #7.



10. Wipe off the excess solder paste from the top of the StencilQuik™ with a lint-free wipe.



11. Gently place the properly conditioned part aligning the balls or leads of the part with the filled apertures.



12. Reflow the part.

BEST

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